

HANWHA

Metalocene LLDPE

M3505EN

Shrink Film, Heavy Duty Bags, Lamination Film

MELT INDEX **0.5**
DENSITY **0.935**

HANWHA mLLDPE M3505EN is manufactured by Unipol process and designed for shrink film and heavy duty bags. mLLDPE M3505EN has well balanced property of mechanical property, processability and optical property

This product complies with U.S. FDA regulation 21 CFR 177.1520 (c) 3.1.a.

▣ Outstanding Properties

Mechanical Property
 Stiffness
 Processability

▣ Processing Conditions

Melt Temperature : 150 ~ 190 °C
 Blow-up Ratio : 2 ~ 3
 Optimum Gage Range : 0.03 ~ 0.1 mm

▣ Additives

Antioxidant, Processing Aid

▣ Physical Properties

Physical Properties	Unit	Test Method	Value
Melt Index	g/10min	ASTM D1238	0.5
Density	g/cc	ASTM D1505	0.935
Vicat Softening Point	°C	ASTM D1525	104
Melting Point	°C	HCC Method	123
Tensile Strength at Break	kg/cm ²	ASTM D638	350
Elongation at Break	%	ASTM D638	830
Brittleness Temperature, F ₀	°C	ASTM D746	< -76
Film Properties	Unit	Test Method	Value
Film Thickness	mm	HCC Method	0.05
Tensile Strength at Break	kg/cm ²	ASTM D882	MD 460
			TD 340
Elongation at Break	%	ASTM D882	MD 480
			TD 650
Elmendoft Tear Strength	Kg/cm	ASTM D1004	MD 80
			TD 930
Dart Impact Strength	g	ASTM D1709	150
Haze	%	ASTM D1003	17

1. These are typical properties : not to be construed as specification.
2. The value for this property is dependent on part geometry and fabrication conditions.

