# Hanwha Solutions CCBA-8725BK

# Wire & Cable Compound

**Insulation Shield** 

Density 1.17

# Description

CCBA-8725BK is a semiconductive compound and has an excellent scorch stability and good surface smoothness, so it is used for the triple coextrusion head. CCBA-8725BK has a low adhesion level in the range  $2 \sim 4 \text{ kg}/0.5$ inch.

# **Applications**

CCBA-8725BK can be used for strippable typed, insulation shielding of medium voltage power cables with rated voltages up to 69kV (Um 72.5kV).

# **Specifications**

CCBA-8725BK meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

IEC 60502-2	AEIC CS8
IEC 60840	UL 1072
BS 6622	ANSI/ICEA S-94-649
ANSI/ICEA S-93-639	

Physical Properties	Unit	<b>Test Method</b>	<b>Typical Value</b>
Density	g/cm <sup>3</sup>	ASTM D1505	1.17
Tensile Strength	kg/cm <sup>2</sup>	ASTM D638	140
Elongation	%	ASTM D638	300
Oven Aging @ 135°C, 7 days			
Retention of Tensile Strength	%	ASTM D638	>90
Retention of Elongation	%	ASTM D638	>85
Low Temperature Brittleness	°C	ASTM D746	<-45
Peel Strength	kg/0.5inch	ASTM D903	2~4
Electrical Properties	Unit	<b>Test Method</b>	<b>Typical Value</b>



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DC Volume Resistivity			
23°C	ohm cm	ASTM D257	<100
90°C	ohm cm	ASTM D257	<500

1) These are typical properties and are not to be regarded as specifications.

2) Under 200 mm/minute testing speed by molded / dumbbell shaped sheet

#### **Processing Guidelines**

CCBA-8725BK provides excellent surface finish and higher output rates over a broad range of conditions. For optimum results, melt extrusion temperatures in the range of 100~110°C is recommended. If needed, hopper drying at 50~60°C for 3~5 hours is recommended to remove moisture.

#### Storage

The material should be stored indoors  $(10 \sim 30^{\circ}\text{C})$  in closed original packages in clean and dry environment. It is recommended that the using of the product on a first-in, first-out basis be established. Then recommended storage time at customer should not exceed 1 year.

#### **Quality Systems**

Hanwha maintains a quality management system according to ISO 9001. This system provides traceability of individual batches and their production. If process is changed in a way that suspected to change the properties of the product, Hanwha will provide adequate information to the customer.

#### Certificate

Based on quality inspection data at production, Hanwha supplies an inspection certificate for each batch. The certificate contains:

Product name Batch number Production date etc.

#### **Data Sheet and Safety**

Most data sheets and safety data sheets are available on Hanwha web site, http://hcc.hanwha.co.kr Please contact your Hanwha representative for more details on various aspects of safety, recovery and disposal of the product.



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