

Ethylene Vinylacetate Copolymer

Base Resin for Wire & Cable Compound Grade

MELT INDEX 6.0**VA CONTENT 15.0**

HANWHA EVA 1815 is manufactured by high pressure autoclave process and designed for base resin of a variety of wire & cable compounds such as semi-conductive compound and flame retardant compound. EVA 1815 is well known for its excellent processability, filler loadability and high quality assurance.

▣ Outstanding Properties

- Excellent foam molding property
- Very good mechanical properties
- Excellent loading property of various fillers

▣ Processing Conditions

- Kneader: 90 ~ 110°C
- Roll Mill: 100°C

▣ Additives

- Antioxidant

▣ Physical Properties

Physical Properties	Unit	Test Method	Value
Melt Index	g/10min	ASTM D1238	6.0
VA Content	wt%	HCC Method ⁽³⁾	15.0
Density	g/cm ³	ASTM D1505	0.936
Vicat Softening Point	°C	ASTM D1525	66
Melting Point	°C	ASTM D3417	88
Tensile Strength at Break	kg/cm ²	ASTM D638	160
Elongation at Break	%	ASTM D638	800
Brittleness Temperature, F ₀	°C	ASTM D746	<-76
Hardness	Shore A	ASTM D2240	93

1. These are typical properties: not to be construed as specification.
2. The value for this property is dependent on part geometry and fabrication conditions.
3. Elemental Analyzer and FT-IR