

Ethylene Vinylacetate Copolymer

Foam Molding Grade

MELT INDEX 10.0**VA CONTENT 33.0**

HANWHA EVA 1334 is manufactured by high pressure autoclave process and designed for variety of foam molding application such as shoes and sandals etc. EVA 1334 is well known for its excellent processability and high quality assurance.

This product complies with U.S. FDA regulation 21 CFR 177.1350(a)(1)

▣ Outstanding Properties

Excellent Foam Molding Property
 Very Good Mechanical Properties
 Excellent Loading Property of Various Fillers
 Good Elastic Property of Sponge

▣ Processing Conditions

Kneader : 70 ~ 80°C
 Roll Mill : 70°C

▣ Additives

Antioxidant, Slip Agent

▣ Physical Properties

Physical Properties	Unit	Test Method	Value
Melt Index	g/10min	ASTM D1238	10
VA Content	wt%	HCC Method ⁽³⁾	33.0
Density	g/cm ³	ASTM D1505	0.955
Vicat Softening Point	°C	ASTM D1525	<30
Melting Point	°C	ASTM D3417	64
Tensile Strength at Break	Kg/cm ²	ASTM D638	95
Elongation at Break	%	ASTM D638	>1000
Brittleness Temperature, F ₀	°C	ASTM D746	<-76
Hardness	Shore A	ASTM D2240	65

1. These are typical properties: not to be construed as specification.
2. The value for this property is dependent on part geometry and fabrication conditions.
3. Elemental Analyzer and FT-IR