

## Eco SOLURYL 94

Glycol ether free Grinding Vehicle & Polymer surfactant for Water-based Products

### Features

- Glycol ether free
- Good pigment dispersion
- Good ink transfer and printability
- Suitable for mid viscous inks

### Typical Properties

Appearance	Clear pellet
Molecular Weight	9,500
Non Volatiles, wt%	>99
Acid Number, mgKOH/g	220
Tg, °C	104
Density, g/ml	1.124
Softening Point, °C	140

### Compatibility of Eco Soluryl 94

Eco Soluryl 94 is compatible with most common emulsions. Dilution with glycols, glycol ethers and alcohols is excellent.

### Application

Pigment grinding vehicle for Glycol ether free ink  
 Polymer surfactant for Glycol ether free emulsion  
 Coating materials for Glycol ether free water base OPV

### Solution Preparation and Properties

The following formulations are offered as starting points of making resin solutions. The resin should be cut under agitation by high-speed mixers. Although Eco Soluryl 94 will dissolve at room temperature, the solution process can be greatly accelerated by use of warm water up to 70°C.

Eco Soluryl 94	30.0	30.0
D. Water	62.8	62.8
Ammonia Water (28%)	7.2	–
Monoethanol amine	–	7.2
pH	8.5	8.7
Viscosity, cps (25 °C, Brookfield)	1,200	2,200

### Safety Information

Eco Soluryl 94 is not formulated to contain any hazardous or regulated materials such as lead, cadmium, mercury and chromium compounds. And raw materials for Eco Soluryl 94 and our manufacturing process do not include any hazardous or regulated materials. In addition, Eco Soluryl 94 is being prepared for FDA regulation 21CFR 175.105, 21CFR 175.210, CFR 175.300, 21CFR 175.320, 21CFR 176.170, 21CFR 176.180.