# Hanwha Wire & Cable Compound

## **CCBA-8725BK**

Insulation Shield **Density 1.17** 

#### **Description**

CCBA-8725BK is a semiconductive compound and has an excellent scorch stability and good surface smoothness, so it is used for the triple coextrusion head. CCBA-8725BK has a low adhesion level in the range  $2\sim4$  kg/0.5inch.

#### **Applications**

CCBA-8725BK can be used for strippable typed, insulation shielding of medium voltage(up to 72 kV) power cables.

#### **Specifications**

CCBA-8725BK meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

ICEA S-66-524, S-94-649 BS 6622 AEIC CS5, CS8 IEC 60502

Physical Properties	Unit	Test Method	Typical Value
Density	g/cm <sup>3</sup>	ASTM D1505	1.17
Tensile Strength	kg/cm <sup>2</sup>	ASTM D638	140
Elongation	%	ASTM D638	300
Oven Aging @ 135°C, 7 days			
Retention of Tensile Strength	%	ASTM D638	>90
Retention of Elongation	%	ASTM D638	>85
Low Temperature Brittleness	°C	ASTM D746	<-45
Peel Strength	kg/0.5inch	ASTM D903	2~4

<b>Electrical Properties</b>	Unit	Test Method	Typical Value
DC Volume Resistivity			
23°C	ohm cm	ASTM D257	<500
90°C	ohm cm	ASTM D257	<1000

<sup>1)</sup> These are typical properties and are not to be regarded as specifications.

<sup>2)</sup> Under 200 mm/minute testing speed by molded / dumbbell shaped sheet

#### **Processing Guidelines**

CCBA-8725BK provides excellent surface finish and higher output rates over a broad range of conditions. For optimum results, melt extrusion temperatures in the range of  $100\sim110^{\circ}$ C is recommended. If needed, hopper drying at  $50\sim60^{\circ}$ C for  $3\sim5$  hours is recommended to remove moisture.

#### **Storage**

The material should be stored indoors(15~25°C) in closed original packages in clean and dry environment. It is recommended that the using of the product on a first-in, first-out basis be established. Then recommended storage time at customer should not exceed 1 year.

#### **Quality Systems**

Hanwha maintains a quality management system according to ISO 9001. This system provides traceability of individual batches and their production. If process is changed in a way that suspected to change the properties of the product, Hanwha will provide adequate information to the customer.

#### Certificate

Based on quality inspection data at production, Hanwha supplies an inspection certificate for each batch. The certificate contains:

Product name Batch number Production date etc.

### **Data Sheet and Safety**

Most data sheets and safety data sheets are available on Hanwha web site, http://hcc.hanwha.co.kr Please contact your Hanwha representative for more details on various aspects of safety, recovery and disposal of the product.