

## General properties

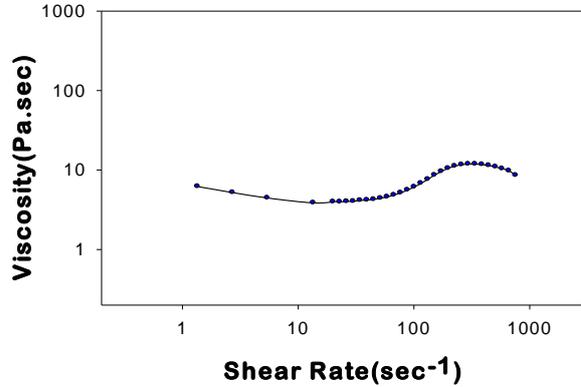
**KH-31S** is a high molecular weight micro-suspension type PVC homopolymer.

It produces plastisol exhibiting low viscosity at low shear rate and slight dilatancy at high shear rates with low-medium plasticizer level (40~60 phr).

Plastisol made from this polymer exhibit the following properties.

- ▶ low viscosity and low viscosity aging rate, long shelf life with little tendency to sediment
- ▶ high speed coating and good processibility
- ▶ good gelation rate, good air release
- ▶ fine cell structure and good touchness
- ▶ excellent thermal/light stability with a wide range of standard stabilizers
- ▶ fast mixing/dispersion properties with every type of mixers

## Rheological properties



1 hours aged at 25 °C

Formulation  
PVC 100  
DOP 70 phr

## Polymer properties

<i>Property</i>	<i>Unit</i>	<i>Typical Value</i>	<i>Test Method</i>
Polymerization Degree	-	1600 ± 50	JIS 6721
K-value	-	74.4~76.4	JIS 6721
Apparent Bulk Density	g/cc	0.20~0.40	JIS 6721
Volatile Content	%	Max. 0.35	JIS 6721
Particle Size	%	100	100 mesh pass
BF viscosity(20rpm)	Pa.s	6	ASTM D
Viscosity at 500 sec <sup>-1</sup>	Pa.s	12	1824

BF viscosity test conditions:

PVC 100

DOP 70 phr

1 hours aged at 25 °C

## Applications

**KH-31S** produces plastisols which are ideal for the manufacture of foamed synthetic leathercloth by spread coating.

**KH-31S** plastisols are also ideal for the spread coating of chemically blown foams with a fine cell structure produced at high oven temperatures and with excellent mechanical properties.

**KH-31S** can be applied by spread coatings and rotational molding, dip coating and the casting process.

The main applications are

- ▶ foaming material with a fine cell structure at medium high oven temperature
- ▶ medium plasticizer level, low-medium thickness chemically blown foams for synthetic leather cloth by spread coating process.
- ▶ medium high plasticizer level, high thickness fine cell chemical foams with excellent mechanical properties
- ▶ rotational moldings, slush moldings and dip coatings with good mould release where high mechanical properties are required.

## Guide formulations

<b>Synthetic Leather (Sofa)</b>	
KH-31S	80~100 phr
Blend Resin	0~20
DOP	55
BBP	15
Epoxy Plasticizer	3
Stabilizer	2
Filler	10~25
Blowing Agent	1.5~2
Pigment	as required

<b>Synthetic Leather (Car Interior)</b>	
KH-31S	80~100 phr
Blend Resin	0~20
DOP	65
Epoxy Plasticizer	3.5
Stabilizer	2
Filler	10~25
Blowing Agent(ADCA)	1.5~2
Pigment	as required